| JOB NAME |  | ITEM TAG |
| :--- | :--- | :--- |
| JOB LOCATION | DATE | PART NUMBER |
| CONTRACTOR | DATE |  |
| ENGINEER APPROVAL |  |  |

## UPVC TRUE UNION BALL VALVE

## T/S-603 V

Full port, uni-directional flow.
Can be installed on Schedule 40 or 80 pipe
True union design permits ease of maintenance or repair
Constructed using $100 \%$ virgin resins
Replaceable Teflon* Seats \& Viton* 0-Ring seals
Central mounting pad is ideal for panel or actuation attachment.
Removeable handle can be used as a spanner wrench for body disassembly
Ideal for commercial or industrial applications where compatible petroleum-based medias are used
Working Pressure, Non-Shock (PSI)
Saturated Steam: Not recommended for steam service
Cold Water, Oil, Gas: 150 CWP @ 73 degrees F
Maximum Service Temperature: $140^{\circ} \mathrm{F}$

| MATERIAL SPECIFICATION <br>  <br>  <br> PART |  | MATERIAL | SPECIFICATION |
| :--- | :--- | :--- | :--- |
| 1 | Body | UPVC | ASTM D1784, Class 12454 |
| 2 | Stem 0-rings (2) | Fluoroelastomer | Viton* |
| 3 | Stem | UPVC | ASTM D1784, Class 12454 |
| 4 | Ball | UPVC | ASTM D1784, Class 12454 |
| 5 | Seats (2) | PTFE | Dupont Teflon* |
| 6 | Carrier 0-ring | Fluoroelastomer | Viton* |
| 7 | Seat carrier | UPVC | ASTM D1784, Class 12454 |
| 8 | Union 0-rings (2) | Fluoroelastomer | Viton* |
| 9 | End adapters (2) | UPVC | ASTM D1784, Class 12454 |
| 10 Union nuts (2) | UPVC | ASTM D1784, Class 12454 |  |
| 11 | Handle | ABS | Impact grade |
| 12 Mounting pad nut | Free-cutting <br> brass rod | UNS alloy C3602 |  |

*Teflon and Viton are registered trademarks of DuPont

## DIMENSIONS

| Size | A | A1 | B | B1 | C |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $1 / 2^{\prime \prime}$ | 4.49 | 2.36 | 1.85 | 0.83 | 0.51 |
| $3 / 4^{\prime \prime}$ | 5.32 | 2.87 | 2.24 | 1.02 | 0.71 |
| $1{ }^{\prime \prime}$ | 5.87 | 3.11 | 2.6 | 1.3 | 0.91 |
| $1-1 / 4^{\prime \prime}$ | 6.61 | 3.47 | 2.91 | 1.54 | 1.18 |
| $1-1 / 2^{\prime \prime}$ | 6.89 | 3.74 | 3.43 | 1.61 | 1.5 |
| $2^{\prime \prime}$ | 8.19 | 4.49 | 4.17 | 2.09 | 1.8 |
| Size | D | E | F | pad tapping: | depth (MM): |
| $1 / 2^{\prime \prime}$ | 1.83 | 3.07 | 1.18 | M5 | 7 |
| $3 / 4^{\prime \prime}$ | 2.17 | 3.62 | 1.3 | M6 | 8 |
| 1 1" $^{2}$ | 2.6 | 3.94 | 1.58 | M6 | 11 |
| $1-1 / 4^{\prime \prime}$ | 3.23 | 4.33 | 1.85 | M8 | 11 |
| $1-1 / 2^{\prime \prime}$ | 3.85 | 4.76 | 2.05 | M8 | 11 |
| $2 "$ | 4.72 | 5.79 | 2.76 | M8 | 15 |

- All sizes include both solvent-weld and female threaded end adapters
- Manufactured in compliance with ASTM F1970:
- Female solvent-weld socket dimensions: ASTM D2467
- Female pipe thread dimensions: ASTM F1498 and ANSI/ASME B1.20.1 where applicable
- Manufactured in an ISO 9002 accredited facility


T/S 603 V
Cut Away

